



Material - ISO 1.4469

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - ISO 1.4469 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Normalizing or Quenching or Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	25.000 - 27.000		
Molybdenum	Mo %	3.000 - 5.000		
Nickel	Ni %	6.000 - 8.000		
Copper	Cu %	1.300 max.		
Nitrogen	N %	0.120 - 0.220		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 650 - 850 Yield Strength in Mpa 480 min. Elongation in % 22 min. Reduction of Area in % - Hardness in BHN - Impact in Joule 50 J @ RT	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
GX2CrNiMoN26-7-4	BS	British	Plate, Tubes and Forging
GX2CrNiMoN26-7-4	ISO	International	Casting
GX2CrNiMoN26-7-4	NBN	Belgium	Casting
1.4469	NBN	Belgium	Casting
GX2CrNiMoN26-7-4	EN	European Union	Casting
1.4469	EN	European Union	Casting
1.4469	SFS	Finland	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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